



Irresistables Heat Set Paints were created because there was a need to continue keeping up with the demands of the reborn paint market. We have worked for a long time to come up with the perfect recipe for both our colors and our mediums. Best of all, our IRHSP paints and mediums are compatible with Genesis paints whether mixing them together or using our mediums with their colors or vice versa. Our paints and mediums also work great with air dry paint systems but ultimately for them to set and cure properly, they will require heat to make them permanent. It was essential to us that we come up with a versatile product so that everyone can continue to use their GHSP and slowly move forward into the next world of Irresistables Heat Set Paints.

IRHSP's and mediums are high quality industrial paint for vinyl. IRHSP's can be diluted with our thinning medium or solvents. These paints have an extremely high UV resistance and will not fade. Our formulas have been tested for over 3 years for steadfastness, durability and longevity. In addition, our Thinning when used as a sealer will seal the paint so as to prevent fading and yellowing of the final result.

We have had a lot of questions as to whether our Matte Varnish can be considered a sealer. The answer is yes but all varnishes are harder than mediums in general. It is important to note that if you plan to root a head, keep in mind that a better solution for sealing this area where (the top of the head or eyebrows) you can use IRHSP or any thinning medium as a sealant. This will prevent any cracking or problems when inserting a needle into the varnished head. We are not saying that you can not use IRHSP Matte Varnish on a head that will be rooted but please keep in mind that with ALL varnishes, including Genesis, this can happen.

We know you will enjoy using them and will be impressed with how easily they apply thus creating the perfect finished product. We will continue to add to our product line often and look forward to the positive feedback from the artists. IRHSP is made in the USA and shipped direct from our warehouse in Rockford, Illinois. In addition, we have a long list of world wide dealers that you can see at www.irhsp.com. We have kept the prices affordable and always readily available!

HEAT SET PAINTS:

DIRECTIONS: Irresistables Heat Set Paints (IRHSP) were designed to cure with heat. IRHSP's can be used with other heat set paints including Genesis and when paired together, because of the creamy nature of IRHSP paints, the pigment's will blend perfectly. IRHSP Paints create can create a translucent appearance but can easily be darkened by adding more pigment. Use IRHSP Mediums or solvents to thin. Heat to 265 degrees F/129C and heat for 9 minutes. Remove your vinyl from the oven and allow it to cool fully before handling and applying more layers. The paint will not cure unless it reaches 265F/130C. This is crucial for the success of our heat set paints. If you choose to use a heat gun, be careful not to overheat the paint. Store your IRHSP's at room temperature. Our paints will never dry out.

PRIMER:

Irresistables Heat Set Paint (IRHSP) Primer is a brand new formula that is odorless and non-solvent based used prior to painting to help smooth out the surface of the vinyl. IRHSP Primer will give you a transparent layer on the surface helping to give the vinyl some texture so the paint adheres evenly filling in even the smallest of holes in the vinyl. IRHSP Primer is easily applied with a sponge by dabbing it direct onto the vinyl. You will love the consistency and have fun being creative with this product to make sure you are happy with the end result.

DIRECTIONS: After washing your vinyl, brush the primer onto your surface and pounce it with a sponge. Then, bake it to set the primer. Once you are satisfied, you can begin using your washes to build the layers which will be smooth and even. throughout and will adhere perfectly. Make sure you start with a small amount because using too much will not allow the paint to dry making it soft and tacky. Heat to 265 degrees just like the IRHSP colors and bake for 9 minutes. Do not heat above 350. All of our IRHSP mediums are very efficient so use sparingly. You can always add more.

Thinning Medium:

Irresistables Heat Set Paint (IRHSP) Thinning Medium – Sealer is a brand new formula that is odorless and non-solvent based used to thin the paint without loss of color depth. In addition, it can be used as a sealer. When using this product throughout the painting process, each time you use it you are ultimately sealing that layer. This is not to be confused with IRHSP Matte. Matte is a varnish, not a sealer. Irresistables Heat Set Thinning Medium will not water down the paint, it will just make it easier to use and more efficient when spreading it onto the surface. Do NOT exceed 2 parts medium to 3 parts paint or the paint might become too transparent. You can mix this product with any of our other IRHSP mediums to achieve the exact texture of the final product you wish to apply. This product is compatible with any heat set paint products. You will love the new consistency and have fun being creative with this product to make sure you are happy with the end result.

DIRECTIONS: After heat setting the paint, let it cool to room temperature. Stirring well, mix some IRHSP thinning medium into the paint or medium to make it more fluid by adding the desired amount to the color you are using. Heat to 265 degrees just like the IRHSP colors and bake for 9 minutes. Do not heat above 350.

PORE TEXTURE:

Irresistables Heat Set Paint (IRHSP) Pore Texture is a brand new formula that is odorless and non-solvent based used to create a porous effect on the surface of the skin. IRHSP Pore Texture helps to give a realistic skin effect by simply applying it with a textured sponge and dabbing it on the vinyl. The pore texture will give you a transparent layer on the surface with the appearance that there is depth and pores on the skin and then use IRHSP Thinning or Matte varnish to complete your doll. Make sure you start with a small amount because using too much will not allow the paint to dry making it soft and tacky.

DIRECTIONS: Add a small amount of your IRHSP Pore Texture to the textured sponge and pounce it before baking to set. Once you are satisfied, you are then able to use either our Heat to 265 degrees just like the IRHSP colors and bake for 9 minutes. Do not heat above 350. so use sparingly. Please note that sometimes you will need a couple of layers to get the optimum results.

THICK MEDIUM:

Irresistables Heat Set Paint (IRHSP) Thick Medium is a brand new formula that is odorless and non-solvent based used to thicken the paint while maintaining the same body. Irresistables Reborn Heat Set Thick Medium can be used to make transparent washes by tinting the thick medium. The thick medium will give you a good layer of paint and the transparency you need. If you like to paint with a thinner consistency, you can add a small amount of thinning to your paint. You can mix this product with any of our other IRHSP mediums to achieve the exact texture of the final product you wish to apply. IRHSP Thick Medium functions as a color extender and is compatible with any oil based heat set paint products. You will love the new consistency and have fun being creative with this product to make sure you are happy with the end result.

DIRECTIONS: Add a small amount of your Irresistables Heat Set Paint Thick Medium to the paint or other medium you are working with. Do not exceed a 40% medium to the paint. Using more than this will not allow the paint to dry making it Heat to 265 degrees just like the IRHSP colors and bake for 9 minutes.. Do not heat above 350. All of our IRHSP mediums are very efficient so use sparingly. You can always add more.

Satin Varnish:

Irresistables Heat Set Paint (IRHSP) Satin Varnish is a brand new formula that when applied over the desired paint surface creates a satin finish. Depending on how thick it is applied, a semi gloss appearance is achievable leaving a smooth surface. You can mix this product with any of our other IRHSP mediums to achieve what you are looking for. IRHSP This product can also be used as a sealer so it is not necessary to use any of the other mediums to seal it. Make sure you start with a small amount because using too much

DIRECTIONS for SatinVarnish: After heat setting the paint, let it cool to room temperature. Place some IRHSP msatin varnish on a palette and stir with a spatula to make it more fluid. Using a wide brush, apply one thin coat of the satin varnish over the paint. Heat to 265 degrees just like the IRHSP colors and bake for 9 minutes. Do not heat above 350.

MATTE VARNISH:

Irresistables Heat Set Paint (IRHSP) Matte Varnish is a brand new formula that when applied over the desired paint surface creates a smooth matte finish. This product can be used as a sealer but it is our suggestion to use thinning medium as a final sealer. IRHSP Matte is best used to create depth or a smooth finish to the skin of any doll. If you plan to root the head, although not necessary, consider using the IRHSP Matte for everywhere except the top of the head that is being rooted. To seal the head before rooting, we suggest using our IRHSP Thinning. In the artists world it is known that varnishes are harder than mediums so as to avoid cracking or white pin dots when inserting the needles, leave the IRHSP Matte off of this area and seal it with thinning or any sealant of your choosing.

You can apply this product straight from the jar or by mixing it with either thinning medium or solvent. The trick to using it out of the jar is to apply it in sections, pounce it very well so you don't see any white and make sure to get in all of the crevices and creases without leaving any residue. Let it sit for a few minutes before baking. You will have the optimal results if applied as stated above.

This product is compatible with any heat set paint products including Genesis. You will love the new consistency and have fun being creative with this product to make sure you are happy with the end result. Ultimately, it leaves a beautiful matte finish that is very smooth.

DIRECTIONS for Matte Varnish: After heat setting the paint, let it cool to room temperature. Place some IRHSP matte varnish on a palette and stir with a spatula to make it more fluid or stir it well in the jar. Using a wide brush, apply one thin coat of the matte varnish evenly over the paint. Heat to 265 degrees just like the IRHSP colors and bake for 9 minutes. Do not heat above 350. You can bake IRHSP Matte as many times as needed but it is essential that it is baked and cured fully.

DEWY EFFECT MEDIUM:

Irresistables Heat Set Paint (IRHSP) Dewy Effect Medium is a brand new formula that is odorless and non-solvent based used to create a lifelike and glowing texture on the surface of the skin. IRHSP Dewy Effect Medium helps to give a realistic skin effect by simply applying it with a textured sponge and dabbing on on the vinyl. The Dewy Effect Medium will give you a transparent layer on the surface with the appearance that there is depth and glowing texture on the skin. You can mix this product with any of our other IRHSP mediums to achieve the exact texture of the final effect you want to achieve. You will love the consistency and have fun being creative with this product to make sure you are happy with the end result.

DIRECTIONS: Add a small amount of your Irresistables Reborn Heat Set Dewy Effect Medium either to a textured foam sponge or to the top of the skin and pounce. If you want, add some solvent to thin it for an even more transparent look. Heat to 265 degrees and bake for 9 minutes just like the IRHSP colors. Do not heat above 350.

